

أجب عن الأسئلة الآتية

السؤال الأول

- ١- اشرح الفرض من دراسة الاقتصاد الهندسي ؟ ثم اذكر الخطوات الرئيسية للدراسة الاقتصادية ؟
- ٢- اذكر مآثره عند عناصر اقامة منشأة صناعية ؟ ثم ادرج دائرة الانتاج ؟
- ٣- اذكر مآثره عند الجاري الأساسي التي يعتمد عليها الاقتصاد الهندسي ؟
- ٤- اتمرت منشأة ما يبلغ 60000 جنيه لمدة عام بمعدل % 10 سنوياً بين المنشأة وبين اربان ببدأ قيمة أصل الفرض على أساس ربع سنوي متساوية مع دفع ثلثه الربح ربع سنوي أيضاً مع مَطِّ الأصل بصورة خطية لمدة ٥ ثم رضع ايجابه من صورة جدول ؟

السؤال الثاني

- ١- اذكر مآثره عند :
١٥- سياسة الاستثمار
١٦- قانون العوائد المتناقصة
١٧- المنفعة الكلية والحدية
موضحاً ايجابه بأشكاله مع الرسم ؟
- ٢- اذكر مآثره عند الطلب والعرض والربح ؟ ثم اذكر مآثره عند مرونة الطلب ومرونة العرض ؟
- ٣- اذكر مآثره عند :
١٨- الكمية والكيف
١٩- القياس والتبسيط
٢٠- التكاليف والتفوق
٢١- اشترى محمد شقة واقف مع ارباح على دفع ثمنها على أقساط سنوية بفائدة % 7 سنوياً ، ولمدة 8 سنوات بحيث يدفع 15000 جنيه سنوياً جدول ثمن سنوات الجدول ثم 10000 جنيه جدول الثمن سنوات اتياليه . فما هو اربحه الاجمالي بثمانته ؟

السؤال الثالث

- ١- اذكر مآثره عند الجذر والخطأ موضحاً ايجابه بالرسم ؟
- ٢- اذكر عناصر تكوين المشروع الاقتصادي ؟
- ٣- اذكر مآثره عند التقاريم الهندسية وماهي مكوناتها ؟
- ٤- عميد - باستخدام جدول الربح والاستثمار كلما أمكنه ذلك - عدلات الربح التقريبية التي تعبر عن القيم المقدرة التالية للتوالي المتوقعة للربح ، المستعقبية :-
١- 5000 جنيه من الوقت الحالي كل تعطين 600 جنيه سنوياً من بداية كل سنة من ال 20 القادمة
- ٢- 3000 جنيه من الوقت الحالي كل تعطين 500 جنيه سنوياً من بداية كل سنة من ال 8 سنوات القادمة بالإضافة الى 15000 جنيه من بداية السنة ال 15

Answer all the following questions:

- (1) - The shaft shown in Fig. (1) transmits 20 KW, between the input point A and the output point D at a speed of 150 r.p.m. Calculate the shaft diameter if the yield stress of its material is 300 MPa, the factor of safety is 3.

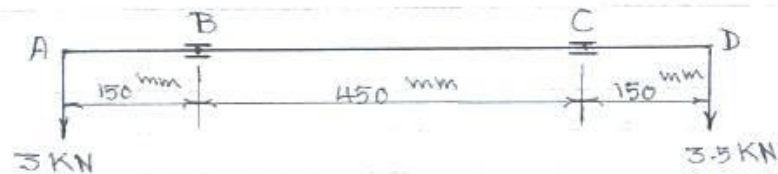


Fig. (1)

- (2) - A compound steel cylinder having outer diameter of 400 mm, intermediate diameter of 200 mm, and inner diameter 100 mm, is subjected to pressure of 3000 atm. If an initial diametrical interference of 0.35 mm is applied, determine the stresses acting on both cylinders. What will be the maximum stress supported by this cylinder knowing that the yield stress is 600 MPa. ($E = 210 \text{ GPa}$ & $\nu = 0.3$).
- (3) - A cantilever 3 m long and of symmetrical cross section 50 cm deep, carries a uniformly distributed load of 3 ton/m run through its length, if $I = 51000 \text{ cm}^4$ and $E = 2000 \text{ ton/cm}^2$. Calculate the deflection at the free end. Also; what is the maximum point load which the cantilever can carry at a distance 2.1 m from the fixed end in addition to the distributed load if:
- The bending stress must nowhere exceed 1.4 ton/cm^2 ,
 - The deflection at the free end must not exceed 6 mm.

أنتظر طلب التوضيح

(4) - An electric motor delivering 3 KW at 1500 r.p.m. through a pulley connected to the motor shaft as shown in Fig. (2). If the diameter of the shaft is 28 mm, determine the position of the critical section and give the value and direction of principal stresses.

(5) - A PVC cylinder having 40 mm inner diameter and 100 mm outer diameter is inserted inside a rigid steel block. If the PVC cylinder's outer diameter is restricted from displacement while its inner diameter is subjected to a pressure of 200 atm, obtain the stress and strain components at its outer and inner diameters assuming that cylinder is also restricted in the axial direction.

Sketch the distribution of these stress and discuss the points of initial yielding failure. What will be the maximum allowable pressure if the design, yield stress for PVC is 35 MPa. ($E = 3.5 \text{ GPa}$, $\nu = 0.42$)

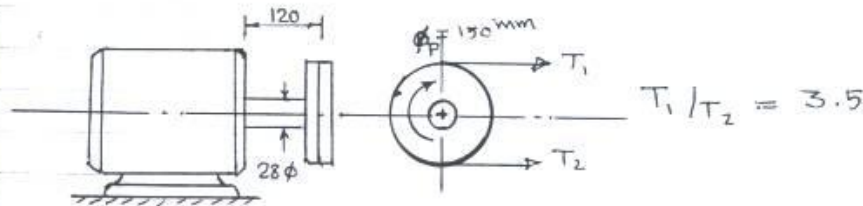


Fig. (2)

End of Questions
Good Luck

Dr. H.M. Hendawy

The fourth question

- (a) - Draw the equipment Schematic and TS diagram for an ideal regenerative vapor cycle with one open feedwater heater?
- (b) An ideal regenerative steam power cycle operates so that steam enters the turbine at 30 bars and 500°C and exhausts at 0.1 bar. A single closed feedwater heater is employed which operates at 5 bars. Compute the thermal efficiency of the cycle.

The fifth question

- (a) - Draw a schematic of the equipment and TS and Ph diagrams for a vapor-compression-refrigeration cycle?
- (b) - An ideal vapor-compression-refrigeration cycle with refrigerant -12 as the working fluid operates with an evaporator of -20°C and a condenser pressure of 9.0 bars. The mass flow rate of the refrigerant is 3 kg/min through the cycle. Compute the coefficient of performance, the tons of refrigeration, and the coefficient of performance of a Carnot reversed heat engine operating under the same maximum and minimum temperatures as the actual cycle.

The sixth question

- (a) Draw the Bomb calorimeter?
- (b) A gaseous fuel has the following analysis by volume: 5% CO , 55% H_2 , 25% CH_4 , 2% O_2 , 3% CO_2 , 10% N_2 . During combustion 50% excess air is supplied. Determine the volume of air supplied per m^3 of fuel gas, and the volumetric analysis of the exhaust gases.

ANSWER THE FOLOWING QUESTIONS:

- 1-a) Prove the condition under which a DC shunt generator may operates at its maximum efficiency.
- b) A 400 V shunt generator has a full-load current of 200 A, its armature resistance is 0.06Ω and field resistance is 100Ω , the stray losses are 2000 W. Find the h.p. of prime mover when it is delivering full load, and find the load for which the efficiency of the generator is maximum.
-
- 2-a) Discuss how the speed of a DC series motor can be controlled.
- b) A DC series motor, connected to 400 V supply, runs at 800 r.p.m when taking a current of 60 A. Calculate the value of a resistor which when inserted in series with the motor, will reduce the speed to 500 r.p.m, the torque being then 1/2 its previous value. Resistance of the motor (field and armature) = 0.2Ω . Assume the flux to be proportional to the field current.
-
- 3-a) Explain the no-load and short circuit tests of a single-phase transformer.
- b) A 50 KVA, 5000/500 V, 50 Hz, 1- phase transformer has the high- voltage winding with a resistance of 8Ω and low -voltage winding with a resistance of 0.06Ω . The no-load losses of the transformer is 1000 W. Calculate the efficiency of the transformer when delivering its full-rated output at a power factor of 0.8. With the same power factor, what will be the efficiency if the output drops down to 40 % of the rated value.
-
- 4-a) Draw the torque-slip characteristic for an induction motor for different values of rotor resistance. Show on the curves, starting torque, maximum torque, and slip at which torque is maximum.
- b) The power input to the motor of a 400 V, 50 Hz, 3- phase, 6-pole induction motor is 62 KW, if the rotor frequency is 1.5 Hz, and the stator losses are 2 KW, calculate: (i) The slip. (ii) Rotor speed. (iii) Rotor copper loss. (iv) Mechanical power developed. (v) The rotor resistance per phase if the rotor current is 50 A.
-
- 5-a) Draw the phasor diagram for a loaded alternator for : Unity p.f, lagging p.f and leading p.f.
- b) A 3-phase, star connected alternator is rated at 2000 KVA, 13.5 KV, The armature effective resistance and synchronous reactance are 1.3Ω and 20Ω respectively per phase. Calculate the percentage regulation at full-load for power factor of : (i) 0.8 lagging. (ii) 0.8 leading. (iii) Unity.

GOOD LUCK

بسم الله الرحمن الرحيم
التاريخ: ٢٠٠٧ / ٦ / ٧
الزمن : ٣ ساعات

جامعة طنطا
كلية الهندسة
قسم هندسة الإنتاج والتصميم الميكانيكي
المادة/ هندسة الإنتاج
الفرقة الثانية (قوى)

أجب عن الاسئلة الآتية:-

السؤال الأول:-

- ١- لماذا يعتبر غاز الاستيلين من أهم أنواع الوقود المستخدم؟ مع ذكر أهم عيوب الرطوبة في الغاز .
- ٢- قارن بين اسطوانتى الاكسجين والاستيلين .
- ٣- اشرح نظرية عمل كل من:- بورى اللحام - بورى القطع مع التوضيح بالرسم .
- ٤- أذكر مع الرسم أشكال الوصلات الملحومة ورموزها .

السؤال الثانى:-

- ١- مما يتكون سيخ اللحام مع ذكر نبذة عن مساعدات الصهر .
- ٢- تكلم بالتفصيل عن مميزات وعيوب القطع الحرارى .
- ٣- تكلم عن أهم العدد والادوات المستخدمة فى اللحام تحت سطح الماء .
- ٤- اكتب نبذة مختصرة عن :- طريقة لنذا للحام- التكبسية بالرش .

السؤال الثالث:-

- ١- اشرح مع الرسم أهم عيوب المسبوكات .
- ٢- تكلم عن التشكيل بالبتق موضحا اجابته بالرسم .
- ٣- اذكر أهم أنواع الإفران المستخدمة فى صهر المعادن بالمسابك مع شرح تفصيلي لأحد الأنواع الرسم .
- ٤- اذكر أهم مميزات وعيوب السباكة فى القوالب المعدنية (الدائمة والاستطميات) .

السؤال الرابع:-

- ١- تكلم عن أهم العوامل المؤثرة على مقاومة المعدن للتشكيل .
* صبه من الحديد الكربونى على شكل متوازي المستطيلات ذات قاعدة مربعة طول ضلعها ٣٠مم وارتفاعها ١٠٠م شكلت بالطرق الحر ليصبح ارتفاعها ٦٠مم احسب:-
١- القوة اللازمة لعملية الطرق الحر .
٢- دورة التسخين المناسبة .
علما بأن : معامل الترتيب داخل الفرن (k) = 0.4 ، معامل الاحتكاك (μ) = 0.4 ومقاومة المعدن للتشكيل عند درجة حرارة ١١٠٠ م = ٧٠ نيوتن/مم^٢ .

مع أطيب التمنيات بالنجاح
د/عبد الفتاح مصطفى خورشيد

Answer the following questions :-

(For air $c_p = 1.005 \text{ kJ/kg}\cdot\text{k}$ and $R = 0.287 \text{ kJ/kg}\cdot\text{k}$)

The first Question

- (a) - (1) Draw (1) - Schematic diagram (2) - TS process diagram for a gas-turbine power cycle with intercooling, reheating and regeneration
- (b) - The initial conditions for an air-standard Otto cycle operating with a compression ratio of 8:1 are 0.95 bar and 17°C . At the beginning of the compression stroke, the cylinder volume is 2.20 L, and 3.60 kJ of heat is added during the constant-volume heating process. Calculate the pressure and temperature at the end of each process of the cycle, and determine the thermal efficiency and mean effective pressure of the cycle.

The second Question

- (a) - Draw the PV and TS diagrams of the Stirling and Brayton cycles.
- (b) - The intake conditions for an air-standard dual cycle operating with a compression ratio of 15:1 are 0.95 bar and 17°C . The pressure ratio during constant-volume heating is 1.5:1 and the volume ratio during the constant-pressure part of the heating process is 1.8:1. Calculate (1) - The temperatures and pressures around the cycle. (2) - the heat input and the heat rejection. (3) - The thermal efficiency.

The third Question

- (a) - Draw and explain the modification of the Rankine cycle.
- (b) - In a steam power plant utilizing the reheat cycle, the turbine inlet condition is 30 bars and 500°C . After expansion to 5.0 bars, the steam is reheated to 500°C and then expanded to the condenser pressure of 0.1 bar. Compute the efficiency and the state of the steam at the outlet of the turbine.

The fourth question

- (a) - Draw the equipment Schematic and TS diagram for an ideal regenerative vapor cycle with one open feedwater heater?
- (b) - An ideal regenerative steam power cycle operates so that steam enters the turbine at 30 bars and 500°C and exhausts at 0.1 bar. A single closed feedwater heater is employed which operates at 5 bars. Compute the thermal efficiency of the cycle.

The fifth question

- (a) - Draw a schematic of the equipment and TS and Ph diagrams for a vapor-compression-refrigeration cycle?
- (b) - An ideal vapor-compression-refrigeration cycle with refrigerant -12 as the working fluid operates with an evaporator of -20°C and a condenser pressure of 9.0 bars. The mass flow rate of the refrigerant is 3 kg/min through the cycle. Compute the coefficient of performance, the tons of refrigeration, and the coefficient of performance of a Carnot reversed heat engine operating under the same maximum and minimum temperatures as the actual cycle.

The sixth question

- (a) Draw the Bomb Calorimeter?
- (b) A gaseous fuel has the following analysis by volume: 5% CO , 55% H_2 , 25% CH_4 , 2% O_2 , 3% CO_2 , 10% N_2 . During combustion 50% excess air is supplied. Determine the volume of air supplied per m^3 of fuel gas, and the volumetric analysis of the exhaust gases.

a turbine-inlet pressure of 6.0 MPa. Determine:

1. The moisture content at the turbine outlet.
2. The thermal efficiency
3. The mass flow rate of steam, in kg/h, for a net power output of 10 MW for turbine-inlet temperatures of (a) 540 °C and (b) 440 °C.

The fifth question

- a- Draw an Equipment schematic and TS diagram for an ideal regenerative vapor power cycle with one closed feedwater heater.
- b- An ideal regenerative steam power cycle operates so that steam enters the turbine at 30 bars and 500 °C and exhausts at 0.1 bar. A single, open feedwater heater is employed which operates at 5 bars. Compute the thermal efficiency of the cycle.

The sixth question

- a- Draw the gas calorimeter?
- b- A fuel gas having a volumetric analysis of 30% CH₄, 10% C₂H₄, 40% H₂, 10% CO, 2% CO₂, 7% N₂, 1% O₂, is burned with a volumetric air: Fuel ratio of 6:1. Determine the analysis of the dry exhaust gases by mass and by volume.

العام الجامع ٢٠١٦/٢٠١٧
الفصل الدراسي الأول
السنة الدراسية الثانية
الترقيم ٣ ساعات

جامعة طشقند - طلبة الهندسة
قسم هندسة القوى الميكانيكية

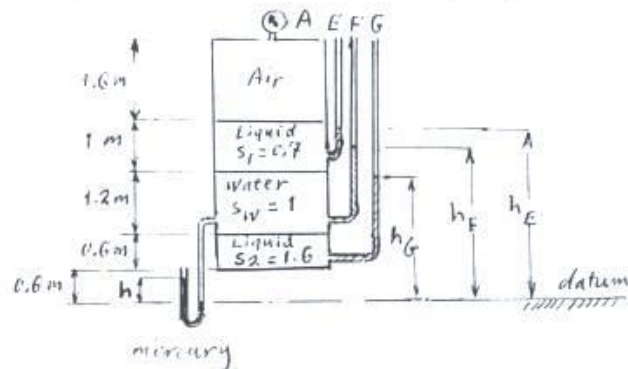
التخصص: هندسة القوى الميكانيكية (الاسم القديم)
المادة: ميكانيكا سوانغ (١)

عدد الأسئلة ٢ عدد الأسئلة ٥ أحببت كل جميع الأسئلة

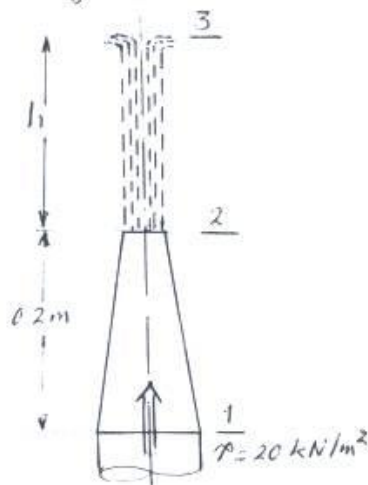
- 1-a) State and derive both laws of buoyancy and floating .
 - b) Derive the Euler equation for one dimensional incompressible ideal fluid, then from which derive the Bernoulli's equation.
 - c) Using the control volume concept, derive the law of mass conservation (continuity equation) for 1-D steady flow.
-
- 2-a) Determine the resultant liquid pressure force (magnitude, direction and point of action) on a curved surface by both methods: direct integration method and basic mechanics method.
 - b) Explain with help of drawing:
 - pressure measurement devices.
 - stability of submerged and floating bodies.
 - c) Draw the diagram showing the relation between absolute pressure, gauge pressure, vacuum and atmospheric pressure, with writing the relation between them.
-
- 3-a) Using the control volume concept derive the angular impulse momentum principle in a form to calculate the delivered work to the flowing fluid on a compressor shaft.
 - b) Derive the relation for the vorticity ξ considering the square differential element in x-y plane, then derive the relation between vorticity ξ and rotation ω .
 - c) Show and explain that the pressure at a point in a fluid at rest is a scalar quantity.

PTO

- 4) The gauge reading at A in the next figure is -2 kN/m^2 .
 Determine:
 a) the elevations from datum of the liquids in the open piezometer tubes E, F and G
 b) The difference h between the mercury levels in the U tube manometer.
 given: for mercury $S = 13.57$; $S_w = 1000 \text{ kg/m}^3$; $g = 9.81 \text{ m/s}^2$



- 5) A jet of water issues vertically upward from a 2 m height nozzle whose inlet and outlet diameter are 100 mm and 40 mm respectively. If the pressure at the inlet is 20 kN/m^2 above the atmospheric pressure, determine the discharge and the height which the jet will rise as shown in figure, mention all considered assumptions.



بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيمِ

المادة: تصميم بنايات

التاريخ: 10/1/2007

الزمن: ثلاث ساعات

الفصل الدراسي: الأول - ص - ج

ميكانيكا قوى لا متجانسة

جامعة طنطا

كلية الهندسة

الفرقة الثانية

Answer all the following questions :

- (1) - A cantilever 3 m long is of rectangular section 100 mm wide and 200 mm deep. It carries a uniformly distributed load of 20 kN/unit meter length for a length of 2 m from the fixed end and a point load of 12 kN at the free end as shown in Fig. (1), $E = 200 \text{ GN/m}^2$. Find the slope and deflection at A.
- (2) - A machine member is represented by a cantilever beam and loaded as shown in Fig. (2). The member has a square cross-section $b \times b$ and made from steel having a yield stress of 300 MPa. Calculate the dimension b of this member. Assume safety factor 3. If the member is hollow and the inner to outer square area ratio is 0.56 calculate the percentage change in the member weight.

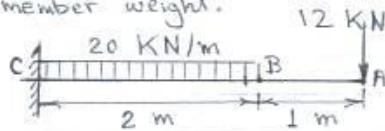


Fig. (1)

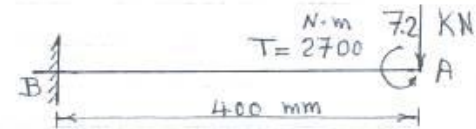


Fig. (2)

- (3) - A $20 \times 15 \times 1$ cm angle is to be welded to a steel plate by fillet welds as shown in Fig. (3). If the angle is subjected to a static load of 20 ton, find the lengths of weld at the top and bottom. The allowable shear stress may be taken as 750 kg/cm².

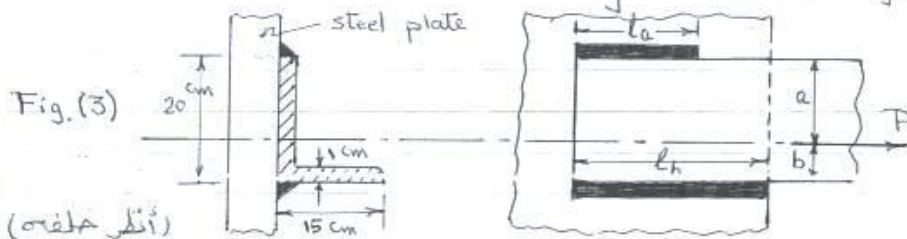


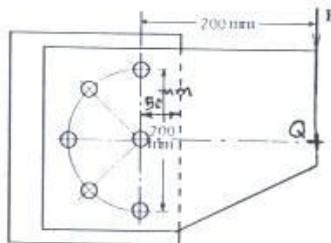
Fig. (3)

(انظر حلها)

(4) - An eccentrically loaded lap riveted joint is to be designed for a steel bracket. The bracket plate is 25 mm thick and is riveted to a vertical column by 6 rivets of same size as shown in Fig.(4). Loads on the bracket is $P = 5000 \text{ Kg}$ and $Q = 4000 \text{ Kg}$ at a distance of 200 mm from the top rivet. Allowable shear and crushing stresses of the rivet material are 650 Kg/cm^2 and 1200 Kg/cm^2 respectively. Determine the diameter of the rivets.

(5) - Two parallel shafts whose centre lines are 4.8 m apart, are connected by an open belt drive. The diameter of the larger pulley is 1.5 m and that of smaller pulley 1.05 m. The initial tension in the belt when stationary is 3 KN. The mass of the belt is 1.5 Kg/m length. The coefficient of friction between the belt and the pulley is 0.3. Taking centrifugal tension into account, calculate the horse power transmitted, when the smaller pulley rotates at 400 r.p.m.

Fig. (4)



End of Questions
Good Luck

Dr. H. M. Hendawy

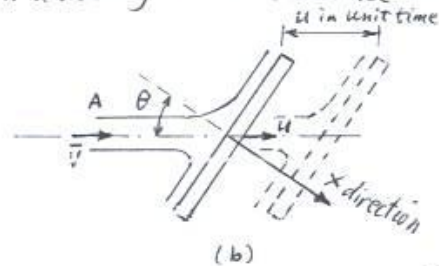
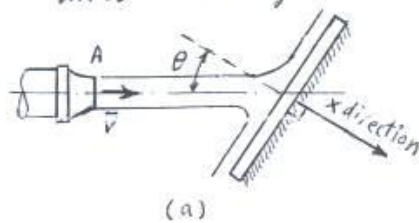
العام الخامس ٢٠٠٦/٢٠٠٧
 الفصل الدراسي الأول
 السنة الدراسية الثانية
 الزمن : ٣ ساعات

جامعة طنطا - طلبة الهندسة
 قسم الهندسة القوى الميكانيكية

التخصص : الهندسة القوى الميكانيكية (الامتحان لطلبة ٥٥)
 المادة : ميكانيكا سريان (٢)

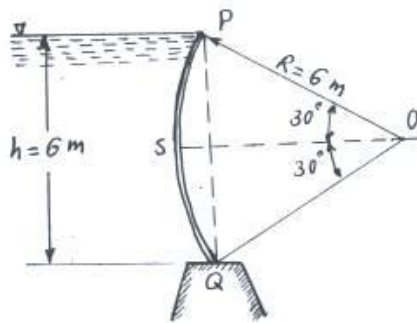
عدد الصفحات : ٢ عدد الأسئلة : ٥ اجبت على جميع الأسئلة

- 1.a) Using the control volume concept, derive the law of mass conservation (Continuity equation) for two dimensional flow in the differential form $[\frac{\partial}{\partial x}(\rho u) + \frac{\partial}{\partial y}(\rho v) = 0]$.
 - b) Derive and explain with drawing the Bernoulli's equation for 1-D flow.
 - c) Derive the fundamental equation of fluid statics relates pressure, density and vertical position in a fluid.
- 2.a) Define with help of drawing : the stream function and velocity potential in both cartesian and polar coordinates, then express and analyze the continuity equation and equation of vorticity in terms of stream function and velocity potential.
 - b) Derive the work energy equation using the control volume concept
 - c) Derive the linear impulse momentum equation.
- 3) A jet of water from a fixed nozzle has a diameter d of 25 mm and strikes a flat plate at an angle θ of 30° to the normal to the plate, The velocity of the jet \vec{V} is 5 m/s, and assume smooth plate surface. Calculate the force exerted by the jet normal to the plate for the two cases:
 - a- if the plate is stationary.
 - b- if the plate is moving with a velocity $u = 2$ m/s in the same direction as the jet.



PTQ

- 4-a) For a fluid element subjected to constant acceleration \bar{a} , where $\bar{a} = \bar{a}_x + \bar{a}_z$, derive:
- the pressure variation in x and z directions.
 - the relation for the differential pressure dp .
 - the relation for the constant pressure curves.
 - the modified law of fluid statics.
- b) Draw and assign velocity and acceleration in 3-D flow using cartesian coordinates.
- c) Define with help of drawing: steady and unsteady flow; pathline, streamline and streakline; streamtube; 1D, 2D and 3D flows.
- 5) A gate is in the form of a circular arc of radius 6 m as shown in figure. Calculate the magnitude and direction of the resultant pressure force on the gate, and the location with respect to O of a point on its line of action. Consider the force acts on unit width 1 m.



ر.م.د. / محمد بن ماجع

الزمن : ساعتين

دور يناير 2005-2006

جامعة طنطا - كلية الهندسة

قسم هندسة القوى الميكانيكية

الاقتصاد الهندسي - ثانياً ميكانيكا قوى

بمصح باستعمال جداول الفائدة

أجب على الأسئلة التالية

السؤال الأول

- 1- عرف ماهو الاقتصاد الهندسي؟ وماالفرق بينه وبين الاقتصاد العادي؟
ب- ماهي التكاليف الثابتة والمتغيرة لمشروع ما وفيما تستخدم نقطة التعادل؟ مع توضيح ذلك بالرسم؟
ج- ماهو الغرض من دراسة الاقتصاد الهندسي مع الشرح؟

السؤال الثاني

ثلاث مواقع لبناء منشأة صناعية A, B, C. الجدول التالي يوضح التكاليف الثابتة والمتغيرة لكل موقع والمطلوب تحديد الموقع المناسب إذا كان حجم الإنتاج 10000 وحدة وحساب حجم الإنتاج المناسب لكل موقع إذا كان الربح السنوي المطلوب هو 50000 جنيه وكان سعر بيع الوحدة 5 جنيهات

الموقع	التكاليف الثابتة / السنة	التكاليف المتغيرة لكل وحدة
A	200000	3
B	800000	5
C	700000	6

السؤال الثالث

إذا أعطيت البيانات التالية لعناصر التكاليف لمعدة ما فاحسب التكاليف الكلية المتجمعة لكل ساعة تشغيل وكذلك احسب العمر الأمثل للأحلال لهذه المعدة .

البيانات هي :-

$$I = 100000 \text{ (L.E.)} \quad \text{ثمن الشراء}$$

$$N = 5 \text{ (years)} \quad \text{العمر الاقتصادي}$$

$$S = 25000 \text{ (L.E.)} \quad \text{سعر الخردة}$$

$$H_c = 2000 \text{ (hr)} \quad \text{متوسط عدد ساعات التشغيل السنوية القياسية}$$

-الساعات القياسية تعادل 95% نسبة تشغيل وتقل بمعدل 3% سنوياً بتقادم هذه المعدة

$$r = 11\% \quad \text{نسبة الفائدة المركبة المطبقة}$$

$$r = 3\% \quad \text{ضريبة الملكية}$$

$$r = 1\% \quad \text{التأمين}$$

وذلك تبعاً للمتوسط السنوي المتوقع

$$R = 30 \text{ (L.E./hr)} \quad \text{تكاليف إيجار معدة من نفس النوع}$$

العام الجامع ٥٠٠٠/٦-٢٠٠٠
الفضل الدراسي الأول
السنة الدراسية: الثانية
الترتيب: ثلاثة ساعات

جامعة طنطا - كلية الهندسة
قسم هندسة القوى الميكانيكية

التخصص: هندسة القوى الميكانيكية

٤. د. علي بن هبة. المادة: ميكانيكا موائع (٢)

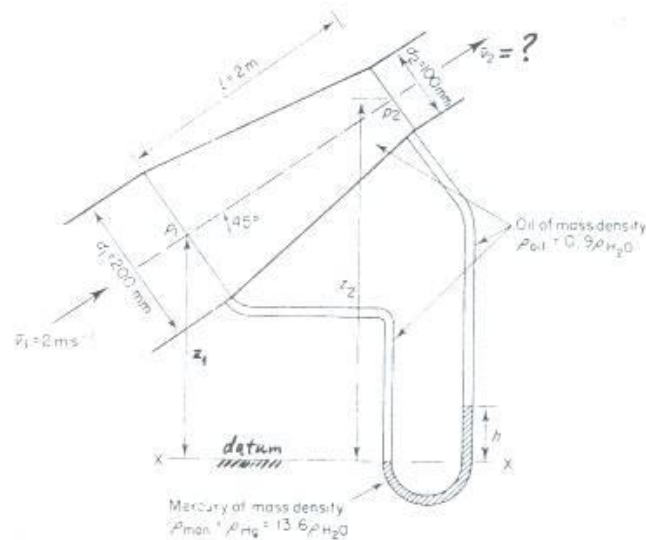
عدد الصفحات: ٤ عدد الأسئلة: ٤ اجب على جميع الأسئلة

- 1-a) Use the control volume concept to derive the law of mass conservation (Continuity equation) for 2-D steady flow in the differential form.
- b) Derive the Euler equation for 2-D steady flow in vertical plane.
- c) Using the derived Euler equation, derive the Bernoulli's equation for 2-D incompressible steady flow.
- 2-a) Derive the fundamental equation of fluid statics relates pressure, density and vertical position in a fluid.
- b) State and derive both laws of buoyancy and floating.
- c) Using the control volume concept, derive the angular impulse momentum principle in a form to calculate the delivered work to the flowing air on a compressor shaft.
- 3-a) Draw and assign the velocity and acceleration in three dimensional flow using cartesian coordinates.
- b) The stream function for the two-dimensional flow of a liquid is given by $\psi = 2xy$ in the range of values of $x, y = 0$ and 5 , plot the streamlines passing through points $(1,1)$; $(1,2)$ and $(2,2)$. And check if the flow is potential, then obtain the expression for velocity potential, and draw also the equipotential lines $[\phi = \text{const}]$ passing through the points $(1,1)$; $(1,2)$ and $(2,1)$. Also determine the velocity in the point $(1,2)$.

4-a) Define and explain with help of drawing if necessary:

- fluid density, specific gravity.
- absolute pressure, gauge pressure and vacuum.
- steady and unsteady flow, path line, streamline and streakline, streamtube.
- 1-D, 2-D and 3-D flow.

4-b) A pipe inclined at 45° to the horizontal, as shown in Figure below, converges over a length l of 2 m from a diameter $d_1 = 200$ mm to a diameter $d_2 = 100$ mm at the upper end. Oil of specific gravity 0.9 flows through the pipe at a mean velocity \bar{v}_1 at the lower end of 2 m/s. Find the pressure difference across the 2 m length supposing ideal fluid flow, and the difference in level that would be shown on a mercury manometer connected across this length. The specific gravity of mercury is 13.6, and $\rho_{H_2O} = 1000 \text{ kg/m}^3$.



العام الجامعي 2005/2006
الفصل الدراسي الأول
السنة الدراسية: الثانية
الزمن: ثلاث ساعات

جامعة طنطا - كلية الهندسة
قسم هندسة القوى الميكانيكية

التخصص: هندسة الإنتاج والتحكم الميكانيكي

المادة: ميكانيكا الآلات مواعيد

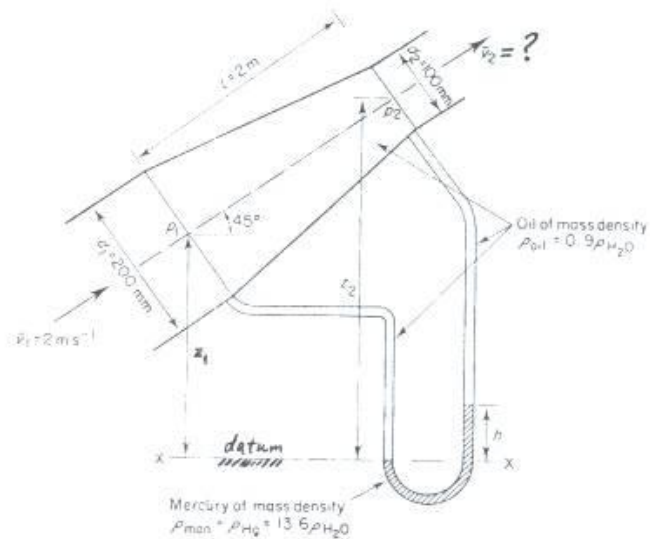
عدد الصفحات: 2
عدد الأسئلة: 2
أجب على جميع الأسئلة

- 1-a) Use the control volume concept to derive the law of mass conservation (continuity equation) for 1-D steady flow.
 - b) Derive and explain with drawing the Bernoulli's equation for one dimensional incompressible ideal fluid.
 - c) Derive the relation for the vorticity ζ considering the square differential element in $x-y$ plane, then derive the relation between vorticity ζ and rotation ω .
- 2-a) Derive the fundamental equation of fluid statics relates pressure, density and vertical position in a fluid.
 - b) Determine the resultant liquid pressure force (magnitude, direction and point of action) acting on an inclined plane surface submerged in liquid.
 - c) State and derive both laws of buoyancy and floating
- 3-a) Draw and assign the velocity and acceleration in three dimensional flow using cartesian coordinates.
 - b) Draw the scheme and explain the principle of operation of centrifugal pump.
 - c) Draw the scheme and explain the principle of operation of one stage axial flow compressor.
 - d) Draw and explain the principle of operation of one stage axial flow turbine considering impulse type.

4-a) Define and explain with help of drawing if necessary:

- fluid density, specific gravity.
- absolute pressure, gauge pressure and vacuum.
- steady and unsteady flow, path line, streamline and streakline, Streamtube.
- 1-D, 2-D and 3-D flow.

4-b) A pipe inclined at 45° to the horizontal, as shown in Figure below, converges over a length l of 2 m from a diameter $d_1 = 200$ mm to a diameter $d_2 = 100$ mm at the upper end. Oil of specific gravity 0.9 flows through the pipe at a mean velocity \bar{v}_1 at the lower end of 2 m/s. Find the pressure difference across the 2 m length supposing ideal fluid flow, and the difference in level that would be shown on a mercury manometer connected across this length. The specific gravity of mercury is 13.6, and $\rho_{H_2O} = 1000 \text{ kg/m}^3$



Tanta University
Faculty of Engineering (الهندسة)
Production Engineering and Mech Design Dept

Course: Engineering Economy
Second Year Students (Elec. Dept)
Final Examination

Answer All The Following Questions!

Time: 2 Hours

Question ONE:- (12)

A company is considering the advantages of automating a part of their production line. The company's financial statement is shown below:-

Total Sales	\$ 40×10^6
Direct labor	\$ 12×10^6
Indirect labor	\$ 2×10^6
Direct material	\$ 8×10^6
Depreciation	\$ 1×10^6
Taxes	\$ 0.5×10^6
Insurance	\$ 0.4×10^6
Sales cost	\$ 1.5×10^6

The above report is based on the production and sales of 100000 units. The production manager believes that with an additional investment of \$ 5×10^6 , he can reduce variable cost by 30%. The same production volume would be maintained. Using a five-year, straight line depreciation (that is \$ 1×10^6 per year), construct a break-even chart.

If the company inserts an a 20% return on its investments, should they automate?

Question TWO:- (8)

a. It is required to establish the production range for the following data:-

Set up costs	$S = \$ 12500$
Carrying charges factor	$K = \$ 0.5 \times 10^{-3} / \text{unit/day}$
Constant cost per piece	$c = \$ 5$
Allowable increase in costs per piece	$\% = 3.75\%$

b. When the minimum-cost batch size is produced, it is known that the variable costs constitute 20% of the total production costs. If Q_m is increased by 25%, what increase in production costs can be expected?

→ (4)

Question THREE:- (12)

Consider the cash flows given below and assume that: $i = 10\%$.

Cash Flow	End of Year				
	0	1	2	3	4
A	\$-100	\$40	\$40	\$40	\$40
B	\$-100	20	20	60	60

- Calculate: (i) the present-worth amounts, (ii) the annual equivalents, and (iii) future-worth amounts for these two cash flows.

- Next calculate PW_A/PW_B , AE_A/AE_B and FW_A/FW_B , then compare these ratios.

- What important implication can be drawn from this comparisons?

Note that: $P/A_{10,4} (3.1699)$, $P/F_{10,1} (0.9091)$, $F/P_{10,4} (1.464)$

Question FOUR:- (8)

- A product is sold at a rate of 500 pieces a day and is manufactured at a rate of 2500 pieces a day. The setup costs of the machines are L.E. 1000 and the storage costs found to be 1.5×10^{-3} L.E. per piece.

If the interest charge are 8 per cent, find the minimum-cost batch size and the costs of the production run?

Best Wishes

(2/2)

